

A Unique Course Series Offered for the 1st Time in Europe since 2007



# **Unique Course Series**

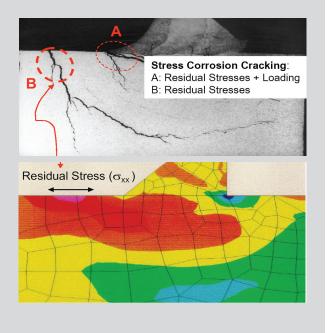
# **Professor PINGSHA DONG**

Professor, Naval Architecture and Marine Engineering Professor, Mechanical Engineering Director, Welded Structures Laboratory University of Michigan, Ann Arbor, MI



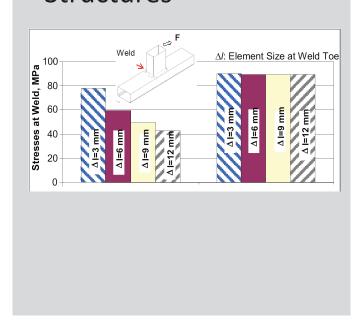
#### Course I

# Weld Residual Stresses, Distortions, and Fitness for Service



#### Course II

# Advanced Fatigue Design and Evaluation Methods for Welded Structures



July 4-6, 2017

On-line registration

Venue:

Klaipeda University Aula Magna, Studlendas Herkaus Manto street 92 92295 Klaipėda Lithuania

# **Unique Course Series**

# **Professor PINGSHA DONG**

Professor, Naval Architecture and Marine Engineering Professor, Mechanical Engineering Director, Welded Structures Laboratory University of Michigan, Ann Arbor, MI

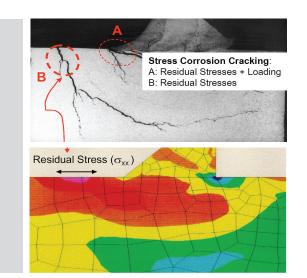


#### **About the Instructor**

The course will be taught by Dr. Pingsha Dong, Professor of Naval Architecture and Marine Engineering, Professor of Mechanical Engineering, Director of Welded Structures Laboratory at University of Michigan. Dr. Dong has published over 180 peer-reviewed papers in archive journals and major conference proceedings and provided over 20 plenary and keynote lectures at major international conferences on residual stresses and distortions as well as fatigue and fracture of welded structures. He has received numerous prestigious national and international awards/recognitions, including AWS Fellow Award (2015), IIW Fellow Award (2014), SNAME Helmer L. Hann Award (2012 and 2007), IIW Evgeny Paton Prize (2008), R&D Magazine's R&D 100 Award (2006), TIME Magazine's Math Innovator (2005), Aviation Week and Space Technology's Aerospace Laurels Award (2004), SAE Henry Ford Award (2003), AWS R.D. Thomas Award, and ASME G.E.O Widera Literature Award (2002), among others.

# Course I

# Weld Residual Stresses, Distortions, and Fitness for Service



#### **About the Course**

It is well known that welding-induced residual stresses and distortions can have significant impact on the manufacturability and structural integrity of welded components. This unique course is designed to:

- provide a critical assessment of "state of art" residual stress modeling, analysis, and measurement techniques
- demonstrate effective modeling and analysis procedures for various industrial applications
- guide course participants to define and solve day to day residual stress and distortion control problems, as well as deal with fitness-forservice related needs. A bound volume of all course notes will be provided to all registered participants.

## **Course Content**

#### Day 1 (9.00-17.00)

#### Importance of understanding residual stresses

- Weldability
- Structural manufacturability
- Structural integrity

#### Residual stress development mechanisms

- 1D thermo-plasticity descriptions
- Graphic solution technique
- 3-bar and n-bar models and implications
- Basic shrinkage modes and distortion types

#### Finite element modeling requirements

- Time and length scale considerations
- Proven residual stress analysis procedures
- Proven distortion analysis procedures

#### Residual stresses in weld repairs

#### Comments on residual stress measurements

- Why measurements can be wrong!
- How to interpret measurement results?
- How to plan measurements plan?

#### Residual stress and distortion mitigation

- In-process techniques and examples
- Post-process techniques and examples

### Day 2 (Morning) (9.00–12.30)

#### Treatment of residual stress effects on fatigue

- S-N curve based method
- Crack growth method

#### Treatment of residual stresses in FFS

- Residual stress decomposition technique
- Residual stress profile estimation
- Use of BS 7910 and API 579

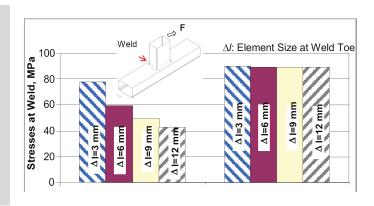
#### Some application examples

- Repair residual stress control in Al-Li vessel
- Life assessment of a weld repair in a pipe
- Buckling distortion control in a light-weight shipboard panel
- FFS of super heater header repair

#### Summary and Q/A

# Course II

# Advanced Fatigue Design and Evaluation Methods for Welded Structures



#### **About the Course**

This special course will provide a unique opportunity for attendees to learn the basic principles of structural fatigue design and valuation procedures as well as recent developments in finite element based fatigue life prediction methodologies, with a special emphasis on welded structures. Effective fatigue testing procedures for lab-scale specimens and large scale components will also be discussed, including methodologies for test data interpretation and correlation with computer model predictions. Through this

training course, participants will become familiar with some of the most important issues associated with fatigue of welded joints and existing as well as emerging fatigue design and analysis methods. Participants should be able to:

- Solve basic fatigue design problems
- Effectively design fatigue test plan and interpret fatigue test data
- Perform computer-based fatigue life estimations for basic fatigue problems

## **Course Content**

## Day 2 (Afternoon) (13.30-17.00)

#### Fundamental aspects of structural fatigue

- Initiation versus propagation and failure criteria
- Unique fatigue issues associated with welded joints

#### Conventional fatigue evaluation procedures

- Key assumptions
- Stress definitions and calculation procedures
- Code-recommended S-N curves and assumptions
- Why they don't work well for structural applications?

#### Traction structural stress method – I

- The traction structural stress definition
- Numerical implementation
- Simple calculation procedures
- Measurement techniques and validations
- Comparison with other stress definitions

#### Day 3 (9.00–17.00)

#### Traction structural stress method – II

- Generalized calculation procedure
- Mesh-insensitivity validations
- Multi-axial stress state
- Weld root cracking versus weld toe cracking
- Worked examples

#### ■ The master S-N curve approach

- Fracture mechanics consideration
- Master S-N curve formulation and validation
- Load- versus displacement-controlled

# Finite element based structural life prediction procedure

- Fusion welds
- Plug, resistance spot, laser, and FSW welds
- Do's and don'ts
- Multiaxial fatigue
- Summary and Q/A



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### **REGISTRATION FORM**

Only first 60 registrants will be accepted due to space limitation and on-site registrations are discouraged.

**COURSE I** – Weld Residual Stresses, Distortions, and Fitness for Service, July 4-5 th, 2017

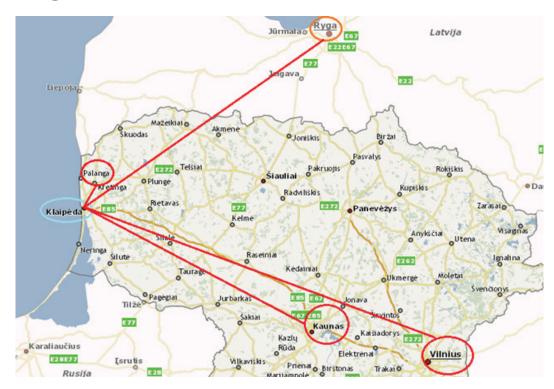
**COURSE II** – Advanced Fatigue Design and Evaluation Methods for Welded Structures, July 5-6 th, 2017

Please fill in and send by e-mail tatjana.paulauskiene@ku.lt

Attendee's Name				
Company Name				
Company registration r	number			
Address (country, post	code, city, stre	et)		
Telephone				
E-mail				
Invoice address, if diffe	erent (country,	postcode, city, street)		
				1
Course Selection (Please mark those as appropriate)		Registration Fee* (Euros)		Klaipėda evening reception & dinner 2017 07 05
		Prior to June 4th, 2017	After June 4th, 2017	diffici 2017 07 03
COURSEI		<u></u> 550	700	I will attend
COURSE II		<u></u> 550	700	
Registration for Both		<u> </u>	<u> </u>	
*100 % of the course fee will	be charged for ca	ncellations received after June 23. We	e reserve the right to limit admissi	on
Payment by Bank Transfer:			Charge by Credit Card:	
Account Name:	Association Baltic Valley		Charge to:	
Company registration No:	301830870			
Address:	H. Manto st. 92, Klaipeda, Lithuania		Name (as it appears on your card)	
Bank:	AB bankas SWEDBANK		Card No (no dashes or spaces)	
Account No:	LT607300010111023915		Expiration date	
SWIFT Code:	HABALT22		Security code	
Ref.	P. Dong Courses, July 2017		Security code	
	ı	I		
Place / Date		Company stamp and legally binding signa	ature	

You can reach Klaipeda by air, ferry, bus, and train. By air from airports:

- Palanga PLQ
- Kaunas KUN
- **Vilnius VNO**
- **■** Riga RIX



## ■ Palanga Airport PLQ

Regular scheduled flights from Palanga Airport are operated by airlines "SAS", "airBaltic", "Norwegian Air Shuttle", "Rusline", "Ryanair", "Wizz Air", "LOT", "Belavia", "Ukraine International Airlines". More detailed information available at http://www.palanga-airport.lt/en/airlines

You can reach Klaipėda by bus or taxi.

Bus Nr. 100 route is: Palanga airport - Klaipeda Bus station

http://www.palanga-airport.lt/upload/images/marsrutas nr100.png

or leave the bus earlier at "Universiteto stotelė".

Ticket price 2Euro. Ticket sale point - bus driver.

Bus schedules http://www.stops.lt/klaipeda/#bus/100/a-b/en

Bus is available in front of Airport Terminal.

Taxi is available in front of Airport Terminal. A trip to Palanga city takes 10 min., to Klaipeda -about 30 min. Taxi tel.:

- + 370 601 97699 (Palanga)
- + 370 620 66633 (Palanga)
- + 370 601 11885 (Palanga)
- + 370 601 63146 (Palanga)

When you come to Airport by a rented car, you can park it at the Airport. For more information please contact +370 612 44442.

## Kaunas Airport KUN

Regular scheduled flights from Kaunas Airport are operated by airlines

**Ryanair** www.ryanair.com **Wizzair** www.wizzair.com

The bus stop at Kaunas Airport is just in front of the passenger terminal.

Bus schedule is coordinated with Ryanair flight schedule and serves every flight.

You can get tickets at www.airport-express.lt In Klaipeda the bus picks up and leaves the passengers at shopping centre Akropolis, Dubysos street.

More information available: klaipeda@ollex.lt and by tel. + 370 648 20200

## **■ Vilnius Airport VNO**

Vilnius Airport Schedule available at

http://www.vilnius-airport.lt/en/tips-for-passengers/schedule/

You can reach Klaipeda from the Vilnius Airport by Ollex minibus www.airport-express.lt, taxi or rented car. You can get Klaipeda from the Vilnius City by train or bus as well.

The best recommendations how to get city available at

http://www.vilnius-airport.lt/en/planning-a-trip/how-to-reach/train-bus/

Train from Vilnius Train Station to Klaipėda goes 4 times per day.

Trip time – about 4 hours.

Price - about 13 EUR

Find your most suitable trip: http://www.litrail.lt/en/home

The buses to Klaipeda are hourly from Vilnius Bus Station (close to the Train Station).

Trip duration – 4 hours. Price – about 20 EUR

Find your most suitable trip: http://www.autobusubilietai.lt/index.php?cl=start&lang=0

## ■ Riga Airport RIX

Regular scheduled flights from Riga Airport http://www.riga-airport.com/en are operated by airlines AirBaltic, Belavia, Finnair, LOT, Lufthansa, Norwegian, Ryanair, SAS Scandinavian Airlines, Turkish Airlines, Ukraine International Airlines, Utair Aviation, Uzbekistan Airways, Wizz Air, Aeroflot.

You can reach Klaipeda from the Airport by Ollex minibus, taxi or rented car.

Ollex offers daily connections between Riga (city and airport) and Klaipėda Bus Station.

For further information and ticket reservation:

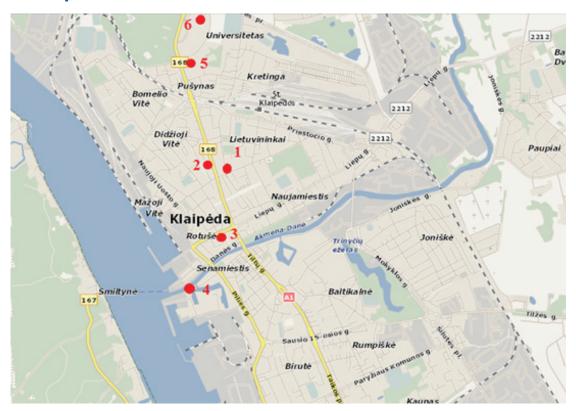
http://www.ollex.lt/en/express/Riga-Express/buy-a-ticket

## Ferry DFDS Seaways

You may reach Klaipėda straight from Kiel or Karlshamn Seaports.

Find your most suitable route https://www.dfds.com/

## ■ Klaipėda Hotels



- Hotel Radisson Blu (Šaulių str. 28, Klaipėda) https://www.radissonblu.com/en/hotel-klaipeda
- Hotel Navalis (H. Manto str. 23, Klaipėda) http://www.navalis.lt/en.php
- Hotel Amberton Klaipėda (Naujojo sodo str. 1, Klaipėda) http://ambertonhotels.com/en/klaipeda/
- Old Mil Hotel (Žvejų str. 22, Klaipėda) http://www.oldmillhotel.lt/en/
- Klaipėda University (H. Manto str. 84, Klaipėda) www.ku.lt/eng
- Venue Aula Magna (H. Manto str. 92, Klaipėda)

Klaipeda University dormitory (Universiteto aleja 12, Klaipeda) – new facilities close to Venue Aula Magna. Price – from 7 Euro (double room) to 17 Euro (single room) per night.



More detailed info available at http://www.trafi.lt/?l=en